

THE BALDWIN LOCOMOTIVE WORKS
ENGINEERING DEPARTMENT
 PHILADELPHIA, PA.

STANDARD PRACTICE

SHEET.....**2-5**.....DATE 10-11-45.....

SMOKE STACK

SUPERSEDING

APPROVED



ON ALL WOOD BURNING LOCOMOTIVES WHEN RADLEY HUNTER STACK IS SPECIFIED, USE THE RUSHTON IMPROVED WOOD BURNING STACK SHOWN ON STANDARD PRACTICE SHEET, EXCEPT FOR BRASIL USE STACK SIMILAR TO CARD #4574.

BEVELLED WASHERS FOR SMOKE STACK BASE BOLTS, CHAMBERS THROTTLE SUPPORT BOLTS AND SIMILAR BOLTS MUST BE MADE OF STEEL AND WELDED TO THE SMOKE BOX.

SPARK ARRESTING SMOKE STACKS, STRAP BOLTS

THE STRAP BOLTS THAT HOLD THE SPARK ARRESTING SMOKE STACK ON THE BASE WILL NOT BE CARRIED IN STOCK, BUT WILL BE ORDERED BY THE ENGINEERING DEPARTMENT ON THE SMITH SHOP.

FOR RUSHTON STACKS SEE SKETCHES AS FOLLOWS:-

<u>DIA. OF STACK</u>	<u>STRAP BOLT SKETCH</u>	<u>D A. OF STACK</u>	<u>STRAP BOLT SKETCH</u>
6"	617347	13"	617346
7"	617348	14"	617347
8"	617351	15"	617346
9"	617346	16"	617347
10"	617347	18"	617348
11"	617348	20"	617350
12"	617349		