

11-11-47
3-18-53
9-17-56
7-1-57

MA-2-7
5-16-45
SUPERSEDING MA-2-10
DATED 3-25-42.
REV. 6-27-45
7-9-47
9-23-47

N.P.R.Y.
PAINTING OF SIGNAL APPARATUS

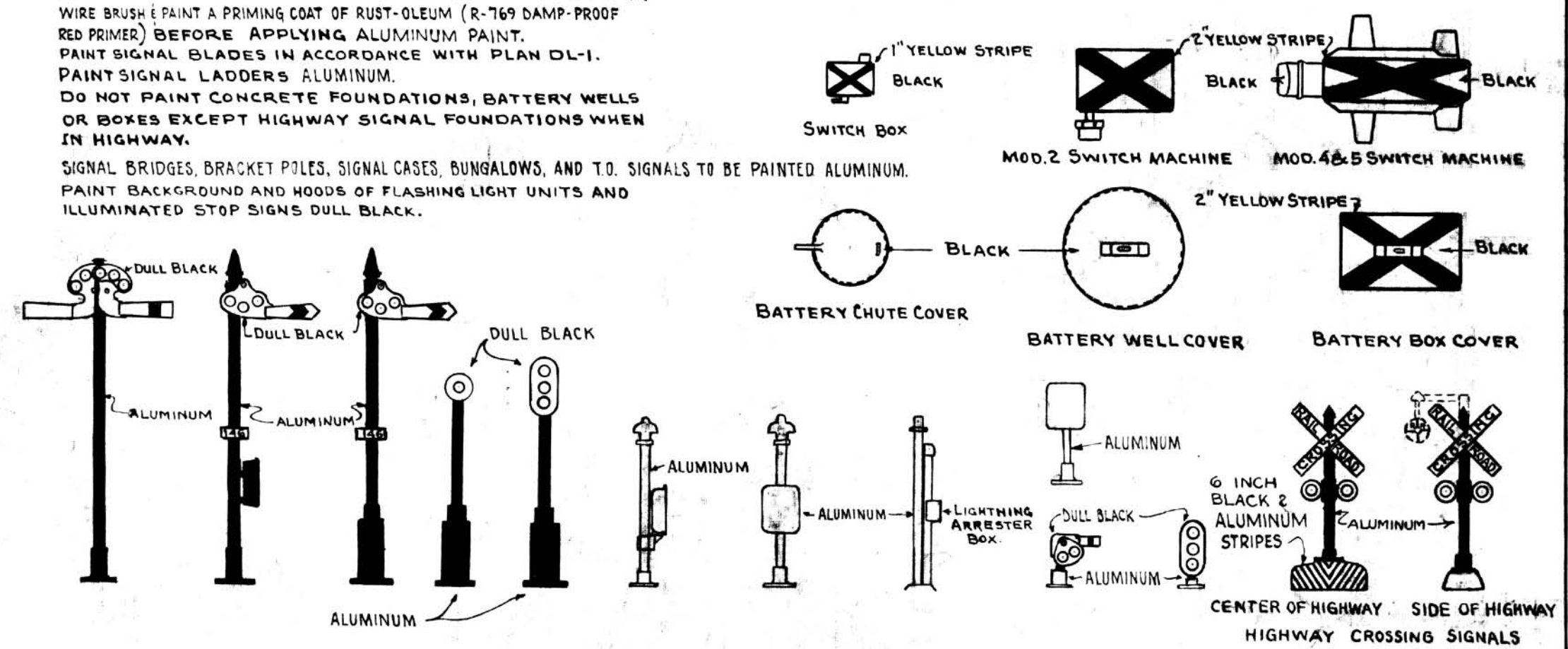
NOT TO SCALE
OFFICE OF SIGNAL ENGR ST. PAUL, MINN.

NOTE:
ALUMINUM PAINT MUST BE ORDERED IN GALLON
CONTAINERS FOR MIXING AS USED-DULUX 166-220.
BLACK PAINT FOR SPECTACLE CASTINGS & COLOR LIGHT SIGNAL
BACKGROUNDS TO BE - B-39-GILT EDGE, DULL BLACK, (QUICK DRYING), F.O.K. CO.
OTHER BLACK PAINT FOR SIGNAL APPARATUS TO BE-DULUX 88-762.

YELLOW PAINT FOR STRIPING TO BE REFRIGERATOR CAR YELLOW.

REMOVE RUST SPOTS ON POLES AND UNDER POLE CLAMPS WITH
WIRE BRUSH & PAINT A PRIMING COAT OF RUST-OLEUM (R-769 DAMP-PROOF
RED PRIMER) BEFORE APPLYING ALUMINUM PAINT.
PAINT SIGNAL BLADES IN ACCORDANCE WITH PLAN DL-1.
PAINT SIGNAL LADDERS ALUMINUM.
DO NOT PAINT CONCRETE FOUNDATIONS, BATTERY WELLS
OR BOXES EXCEPT HIGHWAY SIGNAL FOUNDATIONS WHEN
IN HIGHWAY.

SIGNAL BRIDGES, BRACKET POLES, SIGNAL CASES, BUNGALOWS, AND T.O. SIGNALS TO BE PAINTED ALUMINUM.
PAINT BACKGROUND AND HOODS OF FLASHING LIGHT UNITS AND
ILLUMINATED STOP SIGNS DULL BLACK.



CHECKED: *[Signature]*
APPROVED: *[Signature]*
SIGNAL ENGINEER